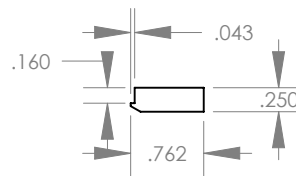
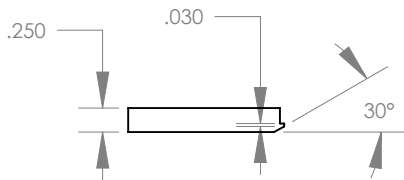
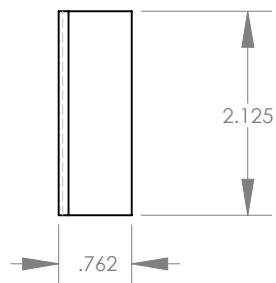
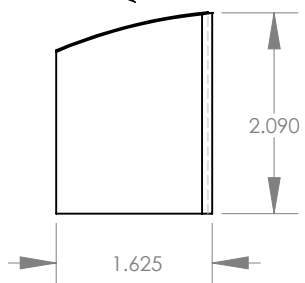


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF RAY-VIN, INC. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF RAY-VIN, INC. IS PROHIBITED. CONTACT:  
 RAY-VIN, INC., 1844 MT CELLO RD  
 MARIANNA, FL 32448-5365  
 1-850-482-7562 email: rvb@ray-vin.com  
 www.ray-vin.com



MILL ARC AFTER ASSEMBLY



ITEM NO.	PART OR IDENTIFYING NO.	NOMENCLATURE OR DESCRIPTION	MATERIAL SPECIFICATION	QTY REQD
<b>PARTS LIST</b>				
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS    DECIMALS    ANGLES +                .XX+ .XX    + 1 .XXX+.XXX		CAD GENERATED DRAWING, DO NOT MANUALLY UPDATE	<b>RAY-VIN, INC.</b>	
		APPROVALS	DATE	
		DRAWN    RVB	Nov 2009	
		CHECKED		
		MATERIAL    1018 CRS	RESP ENG	
		FINISH    PARKERIZE	MFG ENG	
		DO NOT SCALE DRAWING	QUAL ENG	
NEXT ASSY	USED ON	SIZE    DWG. NO.	REV.	
APPLICATION		A                SCL-05		
		SCALE    CAD FILE:	SHEET	OF

**RAY-VIN, INC.**

M1 CLIP LOADER

CLIP HOLDER

SCL-05