



**NOTES:**

- 1) ASSEMBLE USING HOT MELT GLUE AND THREE HANDS!
- 2) RE-ENFORCE WITH BRADS, ENDS INTO SIDES AND BOTTOM INTO SIDES.
- 3) FILL ALL GAPS WITH BONDO.
- 4) FILLET INSIDE CORNERS WITH BONDO.
- 5) PRIME AND SAND SMOOTH.
- 6) CAST WITH OPENING FACING DOWN.
- 7) CASTING IN BRONZE WEIGHS 5 POUNDS.

BROUGHT TO YOU BY RAY IN FLA